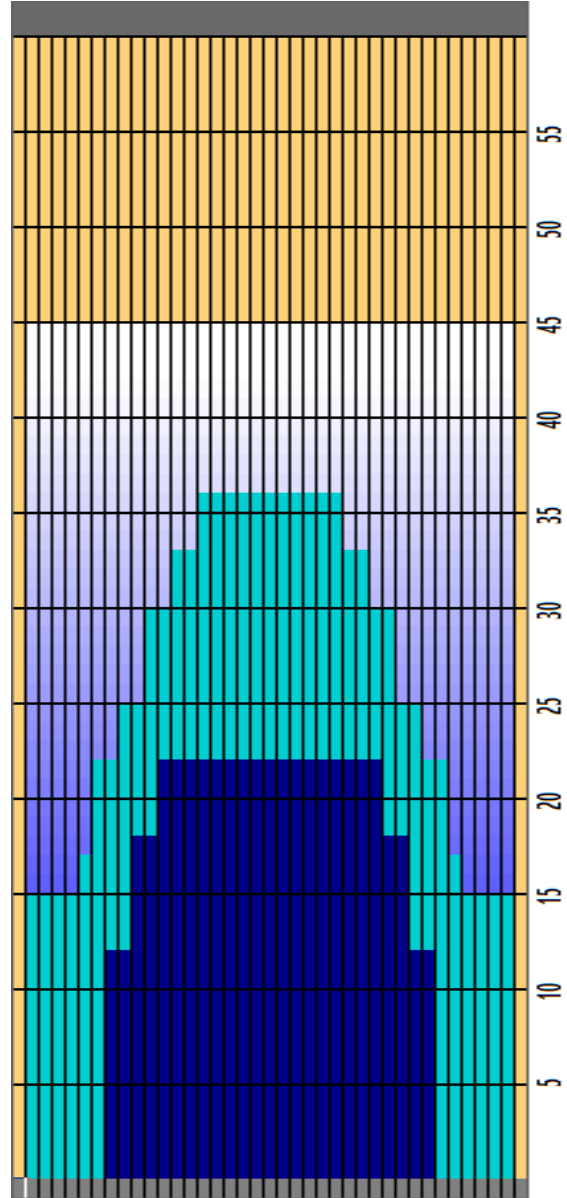


|                      |          |                    |          |                    |           |
|----------------------|----------|--------------------|----------|--------------------|-----------|
| Oil Pattern Distance | 45       | Reverse Brush Drop | 33       | Oil Per Board      | Multi ul  |
| Forward Oil Total    | 21.45 mL | Reverse Oil Total  | 5.995 mL | Volume Oil Total   | 27.445 mL |
| Tank Configuration   | ALT      | Tank A Conditioner | Kegel    | Tank B Conditioner | Kegel     |

|   | START | STOP | LOADS | MICS | SPEED | BUFFER | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|------|-------|--------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 7     | 50   | 18    | 4      | 259     | 0.0   | 15.3 | 15.3 | 12950 |
| 2 | 6L    | 6R   | 1     | 50   | 18    | 3      | 29      | 15.3  | 17.8 | 2.5  | 1450  |
| 3 | 7L    | 7R   | 2     | 50   | 18    | 3      | 54      | 17.8  | 22.9 | 5.1  | 2700  |
| 4 | 9L    | 9R   | 1     | 50   | 18    | 3      | 23      | 22.9  | 25.4 | 2.5  | 1150  |
| 5 | 11L   | 11R  | 2     | 50   | 18    | 3      | 38      | 25.4  | 30.5 | 5.1  | 1900  |
| 6 | 13L   | 13R  | 1     | 50   | 22    | 3      | 15      | 30.5  | 33.6 | 3.1  | 750   |
| 7 | 15L   | 15R  | 1     | 50   | 22    | 3      | 11      | 33.6  | 36.7 | 3.1  | 550   |
| 8 | 2L    | 2R   | 0     | 50   | 22    | 3      | 0       | 36.7  | 39.0 | 2.3  | 0     |
| 9 | 2L    | 2R   | 0     | 50   | 30    | 2      | 0       | 39.0  | 45.0 | 6.0  | 0     |

|   | START | STOP | LOADS | MICS | SPEED | BUFFER | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|------|-------|--------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 50   | 30    | 3      | 0       | 45.0  | 22.0 | -23.0 | 0     |
| 2 | 12L   | 12R  | 1     | 55   | 26    | 4      | 17      | 22.0  | 18.4 | -3.6  | 935   |
| 3 | 10L   | 10R  | 2     | 55   | 22    | 4      | 42      | 18.4  | 12.2 | -6.2  | 2310  |
| 4 | 8L    | 8R   | 2     | 55   | 18    | 4      | 50      | 12.2  | 7.1  | -5.1  | 2750  |
| 5 | 2L    | 2R   | 0     | 50   | 18    | 4      | 0       | 7.1   | 0.0  | -7.1  | 0     |



Cleaner Ratio Main Mix 4:1  
 Cleaner Ratio Back End Mix 4:1  
 Cleaner Ratio Back End Distance 59  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

| Item             | 3L-7L:18L-18R        | 8L-12L:18L-18R      | 13L-17L:18L-18R     | 18L-18R:17R-13R      | 18L-18R:12R-8R      | 18L-18R:7R-3R        |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description      | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 2.63                 | 1.34                | 1.02                | 1.02                 | 1.34                | 2.63                 |

