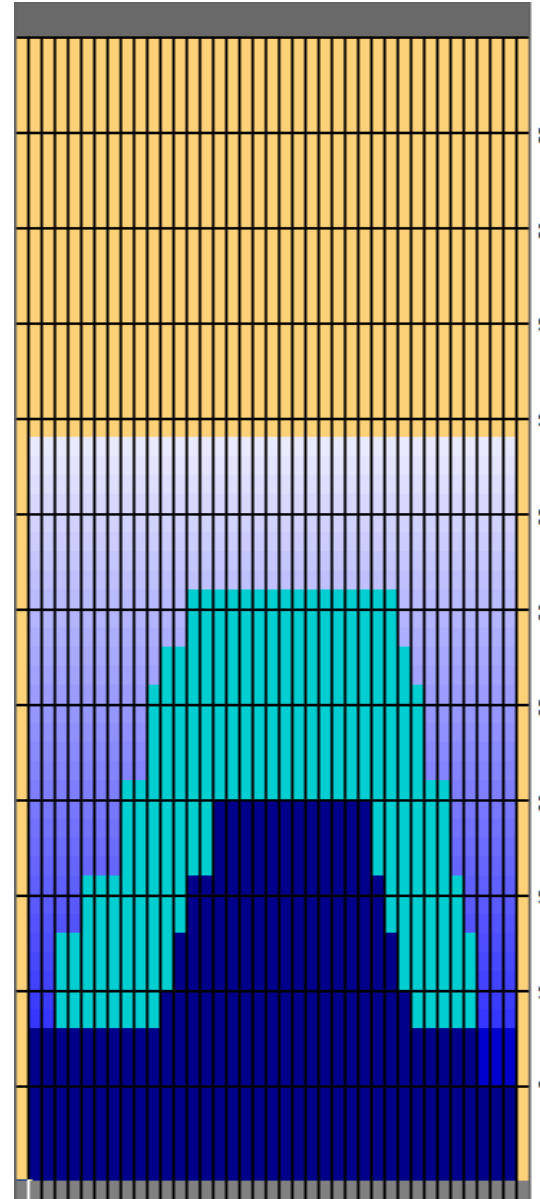


Oil Pattern Distance	39	Reverse Brush Drop	30	Oil Per Board	50 ul
Forward Oil Total	20.1 mL	Reverse Oil Total	5 mL	Volume Oil Total	25.1 mL
Tank Configuration	ALT	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	148	0.0	5.9	5.9	7400
2	2L	5R	1	18	3	34	5.9	8.4	2.5	1700
3	4L	5R	2	18	3	64	8.4	13.5	5.1	3200
4	6L	6R	1	18	3	29	13.5	16.0	2.5	1450
5	9L	7R	2	18	3	50	16.0	21.1	5.1	2500
6	11L	9R	2	18	3	42	21.1	26.2	5.1	2100
7	12L	10R	1	18	3	19	26.2	28.7	2.5	950
8	14L	11R	1	22	3	16	28.7	31.8	3.1	800
9	2L	2R	0	26	3	0	31.8	39.0	7.2	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	39.0	20.0	-19.0	0
2	16L	13R	1	26	3	12	20.0	16.4	-3.6	600
3	14L	12R	1	22	3	15	16.4	13.3	-3.1	750
4	13L	11R	1	22	3	17	13.3	10.2	-3.1	850
5	12L	10R	1	18	3	19	10.2	7.7	-2.5	950
6	2L	2R	1	14	3	37	7.7	5.8	-1.9	1850
7	2L	2R	0	10	3	0	5.8	0.0	-5.8	0



Cleaner Ratio Main Mix 4:1
 Cleaner Ratio Back End Mix 4:1
 Cleaner Ratio Back End Distance 59
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.38	1.61	1.06	1	1.28	2.5

